**SPECIFICATION** 

# Micronel Radial Blower U85HL-024KH-5







## **GENERAL INFORMATION**

#### Item

Product type	Radial blower	
Article no.  U85HL-024KH-5  U85HL-024KH-51 with inlet port (option)  U85HL-024KH-52 with outlet port (option)  U85HL-024KH-53 with inlet and outlet port (option)		
Manufacturer	Micronel AG	
Customer	N/A	
Project no.	P84356	
Modification	Standard product	

# **APPLICATIONS**

The versatile, high-power Micronel blower type U85HL-024KH-5 can be used for industrial applications, where highest vacuum or pressure performance is needed, i.e. for particles and liquids suction, pick and place applications and many more.









- Pressure: 129 hPa, flow rate: 880 l/min
- 24 V<sub>DC</sub> brushless DC-motor
- Speed control and tacho frequency signal
- Aluminum heat sink
- Two different mounting possibilities





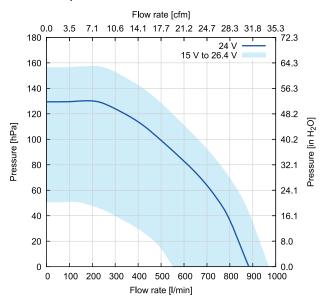
## **GENERAL CONDITIONS**

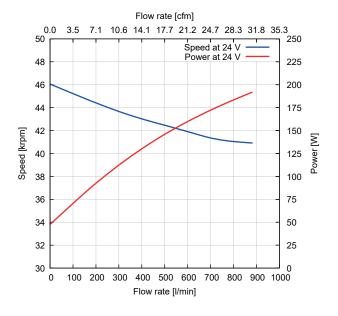
Unless otherwise stated all data are measured at nominal voltage and are valid at 20 °C ambient temperature and 1.2 kg/m³ standard air density. Values listed are nominal and can vary depending on the installation conditions and due to component tolerances. Test setup according to ISO 5801 with standardized inlet and outlet chambers. Tolerances based on specified speed data according to ISO 13348, grade 4: pressure +/-10 %, power +16 %. Tolerances based on constant voltage: speed +/-10 %, pressure +/-21 %, power +33 %. For continuous blower operation please refer to specified maximum ratings. Performance data outside normal operating range plotted for information only.



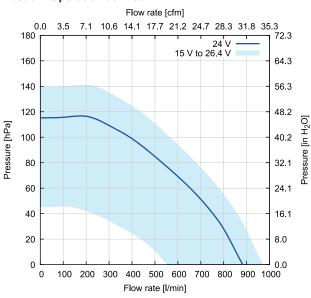
## **PERFORMANCE**

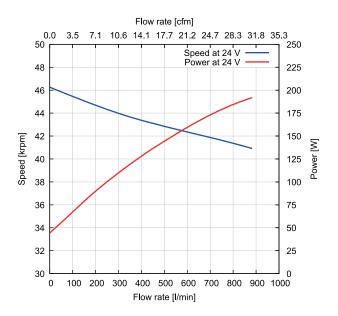
## **Pressure Operation at Outlet**





# **Vacuum Operation at Inlet**





Shut-Off in Pressure Operation (Zero Flow Rate)	Unit	Value
Static pressure	[hPa]	129
Power consumption	[W]	48
Speed	[rpm]	46 100
Shut-Off in Vacuum Operation (Zero Flow Rate)		
Static pressure	[hPa]	115
Power consumption	[W]	44
Speed	[rpm]	46300
Free-Air (Zero Static Pressure)		
Flow rate	[l/min]	880
Power consumption	[W]	190
Speed	[rpm]	40900



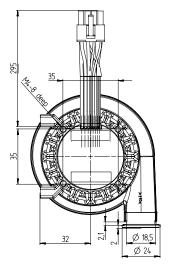
Electrical	Unit	Value
Nominal voltage	[V <sub>DC</sub> ]	24
Voltage range	[V <sub>DC</sub> ]	15 to 26.4
Maximum Ratings for Continuous Operation		
Minimum flow rate	[l/min]	80
Maximum speed	[rpm]	46300
Maximum acceleration	[rpm/ms]	N/A
Maximum power consumption	[W]	190
Maximum housing surface temperature	[°C]	65
Maximum NTC temperature	[°C]	N/A
Environmental		
Ambient temperature (operating)	[°C]	0 to 45
Ambient temperature (storage)	[°C]	-20 to 65
Relative humidity (noncondensing)	[%RH]	10 to 85
Ingress protection (EN60529)		IP40
Maximum oxygen concentration	[%]	N/A
Motor		
Туре		Brushless direct current motor with Hall sensors
Winding insulation class		H, 180 °C
Phase to phase resistance	$[\Omega]$	0.261 ±10 %, at 20 °C
Phase to phase inductance	[mH]	0.054 ±10 %
Speed constant	[rpm/V]	1897
Torque constant	[mNm/A]	5.03
Number of pole pairs		1
Hall sensor type		AKE, EW-632 2.2-18 V <sub>DC</sub> , 3 mT
NTC type		N/A
Lifetime		
L10 at 25 °C ambient temperature <sup>(1)</sup>	[h]	20 000
Acoustics		
Sound pressure level <sup>(2)</sup>	[dB(A)]	56
Leak Tightness		
Maximum leak flow rate	[l/min]	N/A
Mechanical		
Blower weight	[g]	560
Housing pull-off torque	[Nm]	> 7.15

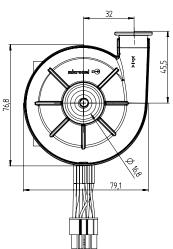
<sup>(1)</sup> Accelerated aging test at 45 °C ambient temperature, operation cycle 11.5 h ON, 0.5 h OFF, normal cleanliness according to ISO 281. Temperature dependency of lifetime according to IPC-9591: factor 1.5 per 10 °C.

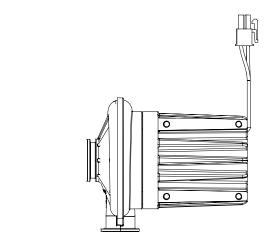


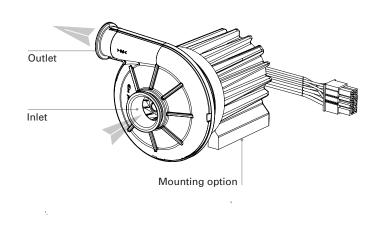
 $<sup>^{(2)}</sup>$  Measured at distance of 1 meter from inlet, with hose connected to inlet and outlet.

# **DRAWINGS**









Dimensions in mm

# Orientations

Direction of rotation	G Counter-clockwise (view on inlet)
Mounting position	Any direction

# **MATERIALS**

Components	Material
Blower housing	Polycarbonate (PC), transparent
, and the second	Flammability: 850 °C /
	1 mm (IEC 60695-2-12)
	Biocompatibility: USP Class VI / ISO 10993
Impeller	Polyamide (PA 6), white
Hub	Stainless steel
Motor housing	Aluminum
Label	Polyester,
	Flammability: UL 969
Connector	Molex Mini-Fit 39-01-2080
	Flammability: UL 94V-2
Crimp terminal	N/A
Lead wire	High flex silicon
	Flammability: UL 3239



## **IDENTIFICATION**

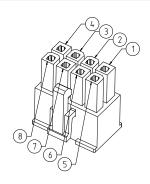
#### Label

Identification number:

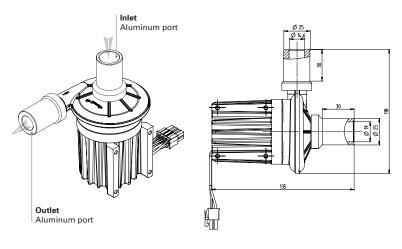
- Year, calendar week (YYWW)
- Fabrication number (6 digits)
- Serial number (3 digits)

# **BLOWER PINOUT**

Pin	Color	Description	AWG
1	Blue	Hall sensor 1	26
2	Black	Hall sensor 2	26
3	Yellow	$V_{Hall}$	26
4	Orange	Motor winding W	18
5	Grey	Hall sensor 3	26
6	Green	GND	26
7	Brown	Motor winding U	18
8	Red	Motor winding V	18



## **OPTIONS FOR INLET AND OUTLET PORTS\***



Article with options	Inlet port	Outlet port
Radial Blower U85HL-024KH-5		
Radial Blower U85HL-024KH-51		
Radial Blower U85HL-024KH-52		
Radial Blower U85HL-024KH-53		

\* The drawings show inlet and outlet ports. Both options are independet of each other.

No application of forces on ports allowed!

# NOTICE



Handle in power-off conditions only! Read operating manual!



Please see separate accessories list or contact Micronel Sales for a full list of options and accessories.

All data are subject to change without advanced notice. © 2021 by Micronel AG. All rights reserved.



## Micronel AG

Zürcherstrasse 51 CH-8317 Tagelswangen Phone +41 52 355 16 16 info@micronel.com www.micronel.com