**SPECIFICATION** 

# Micronel Radial Blower U85MX-024KX-4







#### **GENERAL INFORMATION**

Item		
Product type	Radial blower with integrated electronic motor driver	
Article no.	U85MX-024KX-4 U85MX-024KX-41 with inlet port (option) U85MX-024KX-42 with outlet port (option) U85MX-024KX-43 with inlet and outlet port (option)	
Manufacturer	Micronel AG	
Customer	N/A	
Project no.	N/A	
Modification	Standard product	

# **APPLICATIONS**

The versatile, high-power Micronel blower type U85MX-024KX-4 can be widely used for industrial or medical applications, where highest vacuum or pressure performance is needed, i.e. for cough therapy, dental suction, vacuum handling and many more.











#### **FEATURES**

- Pressure: 123 hPa, flow rate: 860 l/min
- ullet 21  $V_{DC}$  brushless DC-motor
- Analog speed control and tacho frequency signal
- Highly efficient, quiet operation
- Aluminum heat sink
- 40 % oxygen resistant airway
- Mounting flange with holes

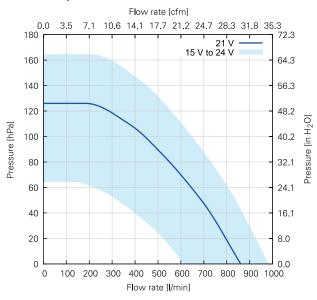
# **GENERAL CONDITIONS**

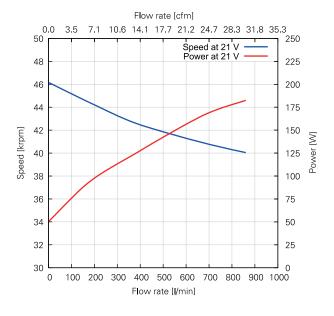
Unless otherwise stated all data are measured at nominal voltage and are valid at 20 °C ambient temperature and 1.2 kg/m³ standard air density. Values listed are nominal and can vary depending on the installation conditions and due to component tolerances. Test setup according to ISO 5801 with standardized inlet and outlet chambers. Tolerances based on specified speed data according to ISO 13348, grade 4: pressure +/-10 %, power +16 %. Tolerances based on constant voltage: speed +/-10 %, pressure +/-21 %, power +33 %. For continuous blower operation please refer to specified maximum ratings. Performance data outside normal operating range plotted for information only.



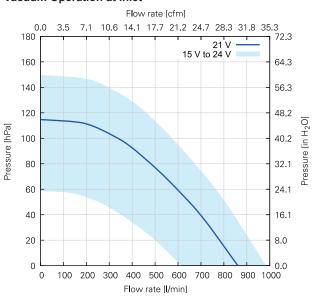
#### **PERFORMANCE**

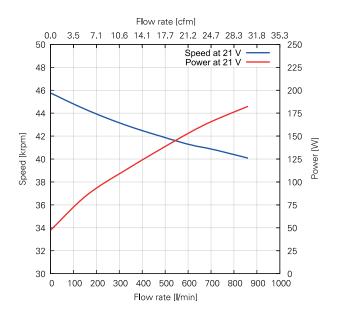
#### **Pressure Operation at Outlet**





# Vacuum Operation at Inlet





Shut-Off in Pressure Operation (Zero Flow Rate)	Unit	Value
Static pressure	[hPa]	123
Power consumption	[W]	51
Speed	[rpm]	46 160
Shut-Off in Vacuum Operation (Zero Flow Rate)		
Static pressure	[hPa]	114
Power consumption	[W]	48
Speed	[rpm]	45760
Free-Air (Zero Static Pressure)		
Flow rate	[l/min]	860
Power consumption	[W]	183
Speed	[rpm]	40 040



Nominal voltage	TECHNICAL DATA		
Votage range   IVoc   15 to 24	Electrical	Unit	Value
Votage range   IVoc   15 to 24	Nominal voltage	[V <sub>DC</sub> ]	21
Maximum start-up time         (s)         N/A           Maximum ripple voltage         (%)         5           Maximum Ratings for Continuous Operation         (%)         5           Maximum Speed         (Irpm)         45 000           Maximum speed         (Irpm)         45 000           Maximum power consumption         (W)         160           Maximum housing surface temperature         (°C)         65           Maximum NTC temperature         (°C)         N/A           Environmental         -20 to 45           Ambient temperature (operating)         (°C)         -20 to 45           Ambient temperature (storage)         (°C)         -20 to 65           Relative humidity (noncondensing)         (%RH)         10 to 85           Ingress protection (EN60529)         (%)         N/A           Motor	Voltage range		15 to 24
Maximum ripple voltage         (%)         5           Maximum Ratings for Continuous Operation         Maximum Ratings for Continuous Operation           Minimum flow rate         [I/min]         80           Maximum speed         [rpm]         45000           Maximum power consumption         [W]         160           Maximum power consumption         [W]         160           Maximum NTC temperature         [°C]         65           Maximum NTC temperature         [°C]         N/A           Environmental         (°C]         -20 to 45           Ambient temperature (operating)         [°C]         -20 to 45           Ambient temperature (storage)         [°C]         -20 to 65           Relative humidity (noncondensing)         [%RH]         10 to 85           Ingress protection (EN60529)         [P40         N/A           Maximum oxygen concentration <sup>(*)2*</sup> [%]         N/A           Motor         [%]         N/A           Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         TDK NTCG164KF104F - 40 °C to 125 °C, 100 kΩ, B <sub>Jectors</sub> = 4508 k           Lifetime         L10 at 25 °C ambient temperature <sup>(a)</sup> (h]         20000 </td <td>Minimum power supply current<sup>(1)</sup></td> <td>[A]</td> <td>N/A</td>	Minimum power supply current <sup>(1)</sup>	[A]	N/A
Maximum Ratings for Continuous Operation         I/Image: Maximum speed         I/Image: Maximum speed sp	Maximum start-up time	[s]	N/A
Minimum flow rate   ( /min    80   Maximum speed   (rpm    45 000   Maximum speed   (rpm    45 000   Maximum acceleration   (rpm/ms)   N/A   Maximum power consumption   (W  160   Maximum housing surface temperature   (°C  65   N/A   Maximum NTC temperature   (°C  N/A   Maximum NTC temperature   (°C  N/A   Maximum NTC temperature   (°C  N/A   Maximum NTC temperature (storage)   (°C  -20 to 45   Maximum NTC temperature (storage)   (°C  -20 to 65   Maximum NTC temperature (storage)   (°C  -20 to 65   Maximum temperature (storage)   (°C  -20 to 65   Maximum oxygen concentration   (%RH)   10 to 85   Maximum oxygen concentration   (%RH)   N/A   Motor   (%RH)   N/A   Motor   (%RH)   N/A   Motor   (%RH)   N/A   Motor   (%RH)   (%RH)   N/A   Motor   (%RH)   (%RH)   N/A   Motor   (%RH)   (%RH)   N/A   Motor   (%RH)   (%RH)   (%RH)   N/A   (%RH)   (	Maximum ripple voltage	[%]	5
Maximum speed         (rpm)         45 000           Maximum acceleration         (rpm/ms)         N/A           Maximum power consumption         (W)         160           Maximum housing surface temperature         (°C)         65           Maximum NTC temperature         (°C)         N/A           Environmental           Ambient temperature (operating)         (°C)         -20 to 45           Ambient temperature (storage)         (°C)         -20 to 65           Relative humidity (noncondensing)         (%RH)         10 to 85           Ingress protection (EN60529)         (P40           Maximum oxygen concentration <sup>(2)</sup> (%)         N/A           Motor           Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         To N NTCG164KF104F - 40 °C to 125 °C, 100 kΩ, B <sub>20 100</sub> = 4508 K           Lifetime           Lifetime         Lifetime           Load 25 °C ambient temperature <sup>(6)</sup> [h]         20 000           Acoustics           Sound pressure level         [dB(A)]         N/A           Leak Tightness           Maximum leak flow rate         [l/min] </td <td>Maximum Ratings for Continuous Operation</td> <td></td> <td></td>	Maximum Ratings for Continuous Operation		
Maximum acceleration         [rpm/ms]         N/A           Maximum power consumption         [W]         160           Maximum housing surface temperature         [°C]         65           Maximum NTC temperature         [°C]         N/A           Environmental           Ambient temperature (operating)         [°C]         -20 to 45           Ambient temperature (storage)         [°C]         -20 to 65           Relative humdity (noncondensing)         [%RH]         10 to 85           Ingress protection (EN60529)         [P40           Maximum oxygen concentration <sup>(2)</sup> [%]         N/A           Motor           Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>20100</sub> = 4508 K           Lifetime           L10 at 25 °C ambient temperature <sup>(3)</sup> [h]         20000           Acoustics           Sound pressure level         [dB(A)]         N/A           Leak Tightness           Maximum leak flow rate         [l/min]         N/A           Mechanical           Blower weight         [g]         390	Minimum flow rate	[l/min]	80
Maximum power consumption         [W]         160           Maximum housing surface temperature         [°C]         65           Maximum NTC temperature         [°C]         N/A           Environmental           Ambient temperature (operating)         [°C]         -20 to 45           Ambient temperature (storage)         [°C]         -20 to 65           Relative humidity (noncondensing)         [%RH]         10 to 85           Ingress protection (EN60529)         [P40           Maximum oxygen concentration <sup>100</sup> [%]         N/A           Motor           Type         Brushless direct current motor           Winding insulation class         F, 155 °C         The NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>25100</sub> = 4508 K           Lifetime           Lifetime         Lifetime         Lifetime           L10 at 25 °C ambient temperature <sup>(1)</sup> [h]         20 000           Acoustics           Sound pressure level         [dB(A)]         N/A           Leak Tightness         [l/min]         N/A           Maximum leak flow rate         [l/min]         N/A	Maximum speed	[rpm]	45 000
"C  65	Maximum acceleration	[rpm/ms]	N/A
Maximum NTC temperature         [°C]         N/A           Environmental         Value         Value           Ambient temperature (operating)         [°C]         -20 to 45           Ambient temperature (storage)         [°C]         -20 to 65           Relative humidity (noncondensing)         [%RH]         10 to 85           Ingress protection (EN60529)         IP40           Maximum oxygen concentration <sup>(2)</sup> [%]         N/A           Motor         Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>2g,10g</sub> = 4508 K           Lifetime         L10 at 25 °C ambient temperature <sup>(3)</sup> [h]         20000           Acoustics         Sound pressure level         [dB(A)]         N/A           Leak Tightness         Lak Tightness         [l/min]         N/A           Maximum leak flow rate         [l/min]         N/A	Maximum power consumption	[W]	160
Column   C	Maximum housing surface temperature	[°C]	65
Ambient temperature (operating)   [°C]   -20 to 45     Ambient temperature (storage)   [°C]   -20 to 65     Relative humidity (noncondensing)   [%RH]   10 to 85     Ingress protection (EN60529)   IP40     Maximum oxygen concentration   [%]   N/A	Maximum NTC temperature	[°C]	N/A
Ambient temperature (storage)       [°C]       -20 to 65         Relative humidity (noncondensing)       [%RH]       10 to 85         Ingress protection (EN60529)       IP40         Maximum oxygen concentration <sup>(2)</sup> [%]       N/A         Motor         Type       Brushless direct current motor         Winding insulation class       F, 155 °C         NTC type       TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>28100</sub> = 4508 K         Lifetime         L10 at 25 °C ambient temperature <sup>(3)</sup> [h]       20 000         Acoustics         Sound pressure level       [dB(A)]       N/A         Leak Tightness         Maximum leak flow rate       [l/min]       N/A         Mechanical         Blower weight       [g]       390	Environmental		
Relative humidity (noncondensing)       [% RH]       10 to 85         Ingress protection (EN60529)       IP40         Maximum oxygen concentration <sup>(2)</sup> [%]       N/A         Motor         Type       Brushless direct current motor         Winding insulation class       F, 155 °C         NTC type       TDK NTCG164KF104F - 40 °C to 125 °C, 100 kΩ, B <sub>28100</sub> = 4508 K         Lifetime         L10 at 25 °C ambient temperature <sup>(3)</sup> [h]       20 000         Acoustics         Sound pressure level       [dB(A)]       N/A         Leak Tightness         Maximum leak flow rate       [l/min]       N/A         Mechanical       [g]       390	Ambient temperature (operating)	[°C]	-20 to 45
IP40   Maximum oxygen concentration <sup>(2)</sup>   [%]   N/A   Motor   Type   Brushless direct current motor   Type   TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>29,100</sub> = 4508 K   Elfetime   TDK and pressure level   [dB(A)]   N/A   Maximum leak flow rate   [l/min]   N/A   Mechanical   [g]   390   390   390   100	Ambient temperature (storage)	[°C]	-20 to 65
Maximum oxygen concentration <sup>(2)</sup> [%]         N/A           Motor         Brushless direct current motor           Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>28/100</sub> = 4508 K           Lifetime         L10 at 25 °C ambient temperature <sup>(2)</sup> [h]         20 000           Acoustics         Sound pressure level         [dB(A)]         N/A           Leak Tightness         [l/min]         N/A           Maximum leak flow rate         [l/min]         N/A           Mechanical         [g]         390	Relative humidity (noncondensing)	[%RH]	10 to 85
Motor           Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>2s/100</sub> = 4508 K           Lifetime         L10 at 25 °C ambient temperature <sup>(3)</sup> [h]         20 000           Acoustics         Sound pressure level         [dB(A)]         N/A           Leak Tightness         [l/min]         N/A           Maximum leak flow rate         [l/min]         N/A           Mechanical         [g]         390	Ingress protection (EN60529)		IP40
Type         Brushless direct current motor           Winding insulation class         F, 155 °C           NTC type         TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>25/100</sub> = 4508 K           Lifetime         L10 at 25 °C ambient temperature <sup>(3)</sup> [h]         20 000           Acoustics         Sound pressure level         [dB(A)]         N/A           Leak Tightness         [l/min]         N/A           Mechanical         [g]         390	Maximum oxygen concentration <sup>(2)</sup>	[%]	N/A
Motor   Winding insulation class   F, 155 °C     NTC type	Motor		
NTC type  TDK NTCG164KF104F -40 °C to 125 °C, 100 kΩ, B <sub>25/100</sub> = 4508 K   Lifetime  L10 at 25 °C ambient temperature(3) [h] 20 000  Acoustics  Sound pressure level [dB(A)] N/A  Leak Tightness  Maximum leak flow rate [l/min] N/A  Mechanical  Blower weight [g] 390	Туре		
-40 °C to 125 °C, 100 kΩ, B <sub>25/100</sub> = 4508 K   Lifetime  L10 at 25 °C ambient temperature <sup>(3)</sup> [h] 20000  Acoustics  Sound pressure level [dB(A)] N/A  Leak Tightness  Maximum leak flow rate [l/min] N/A  Mechanical  Blower weight [g] 390	Winding insulation class		F, 155 °C
L10 at 25 °C ambient temperature <sup>(3)</sup> Acoustics  Sound pressure level [dB(A)] N/A  Leak Tightness  Maximum leak flow rate [l/min] N/A  Mechanical  Blower weight [g] 390	NTC type		-40 °C to 125 °C,
Acoustics         [dB(A)]         N/A           Sound pressure level         [dB(A)]         N/A           Leak Tightness         [l/min]         N/A           Maximum leak flow rate         [l/min]         N/A           Mechanical         [g]         390	Lifetime		
Sound pressure level         [dB(A)]         N/A           Leak Tightness	L10 at 25 °C ambient temperature <sup>(3)</sup>	[h]	20 000
Leak Tightness  Maximum leak flow rate [I/min] N/A  Mechanical  Blower weight [g] 390	Acoustics		
Maximum leak flow rate [I/min] N/A  Mechanical  Blower weight [g] 390	Sound pressure level	[dB(A)]	N/A
Mechanical Blower weight [g] 390	Leak Tightness		
Blower weight [g] 390	Maximum leak flow rate	[l/min]	N/A
	Mechanical		
	Blower weight	[g]	390
	Housing pull-off torque		> 7.15

<sup>(1)</sup> Recommended minimum continuous power supply current for proper start-up behavior at nominal voltage. This is an indicative value. Power supply dimensioning, wiring, safety, setup and validation is the customer's responsibility.

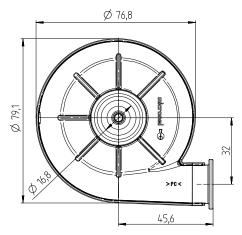


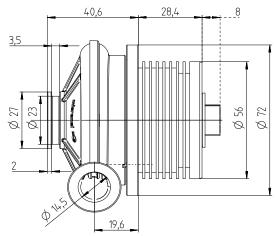
<sup>(2)</sup> Micronel blowers are designed for various levels of oxygen compatibility. Further information available on request.

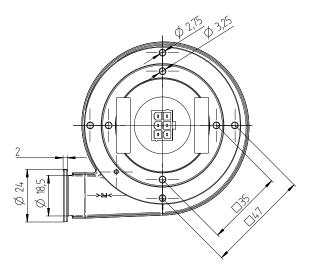
<sup>(3)</sup> Accelerated aging test at 45 °C ambient temperature, continuous operation, flow control with 4.5 mm diameter orifice plate at outlet, normal cleanliness according to ISO 281. Temperature dependency of lifetime according to IPC-9591: factor 1.5 per 10 °C.

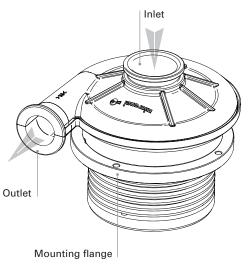
#### **DRAWINGS**

# Dimensions in mm









# Orientations

Direction of rotation	G Counter-clockwise (view on inlet)
Mounting position	Any direction

# **MATERIALS**

Components	Material	
Fan housing	Polycarbonate (PC)	
· ·	Flammability: 850 °C /	
	1 mm (IEC 60695-2-12)	
	Biocompatibility: USP Class VI / ISO 10993	
Impeller	Polyamide (PA6)	
Hub	Stainless steel	
Motor housing	Zinc die cast	
	Aluminum, anodized, natural color	
Label	Polyester,	
	Flammability: UL 969	
Connector	Molex 46015-0603	
	Flammability: UL 94V-0	
Crimp terminal	N/A	
Lead wire	N/A	



#### **IDENTIFICATION**

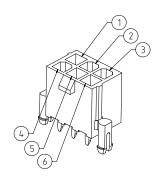
#### Label

Identification number:

- Year, calendar week (YYWW)
- Fabrication number (6 digits)
- Serial number (3 digits)

#### **BLOWER PINOUT**

Pin	Color	Description	AWG
1	-	GND	-
2	-	Tachometer output	-
3	-	NTC	-
4	-	V <sub>cc</sub>	-
5	-	Set speed input	-
6	-	NTC	-
	-		



#### **ELECTRONIC FUNCTIONS**

#### **Integrated Electronic Motor Driver**

Туре	Micronel brushless direct current motor driver	
Features	<ul> <li>Integrated speed control (analog / resistive)</li> </ul>	
	<ul> <li>Tachometer frequency signal</li> </ul>	
	<ul> <li>Locked rotor protection</li> </ul>	
	<ul> <li>No polarity protection</li> </ul>	

+5V

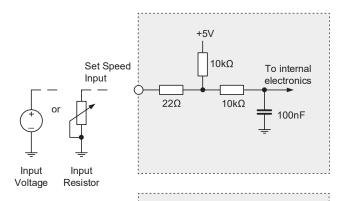
10kΩ

100Ω

22Ω

Tacho

Output



From internal

electronics

# Speed Control Input

The blower speed can be controlled by either input voltage or input resistor value. See "Set Speed Input" table for further details.

# **Tachometer Output**

Tachometer frequency:

3 pulses per revolution

n = 20 • f

n Rotation speed [rpm]

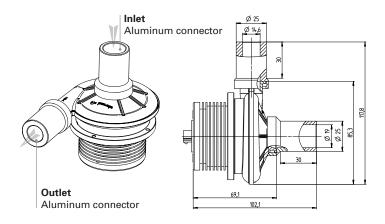
f Tacho frequency [Hz]



#### **ELECTRONIC FUNCTIONS**

Set Speed Input Voltage [V <sub>DC</sub> ]	Operation Mode	
Set speed not connected	Blower speed at 100 %	
< 0.0	Not allowed	
0.0 to 0.2	Stop	
0.2 to 1.5	Not defined, blower might run or stop	
2.0	Minimum start-up voltage	
1.5 to 4.0 (after start-up)	Blower speed dependent on external voltage	
4.0 to 5.0	Blower speed at 100 %	
> 5.0	Not allowed	
Set Speed Input Resistor [kΩ]	Operation Mode	
Set speed not connected	Blower speed at 100 %	
0.0 to 0.5	Stop	
0.5 to 4.3	Not defined, blower might run or stop	
6.7	Minimum start-up resistance	
4.3 to 39 (after start-up)	Blower speed dependent on external resistance	
> 39 or open input	Blower speed at 100 %	

#### **OPTIONS FOR INLET AND OUTLET CONNECTIONS\***



Inlet	Outlet
	Inlet

\* The drawings show inlet and outlet connectors. Both options are independet of each other.

No application of forces on connectors allowed!

# **ACCESSORIES**

Not included!



Micronel Conector-Set M450X-527A9

Suitable for blower Micronel Radial Blower U85MX-024KX-4



Handle in power-off conditions only! Read operating manual!



Please see separate accessories list or contact Micronel Sales for a full list of options and accessories.

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#### Micronel AG