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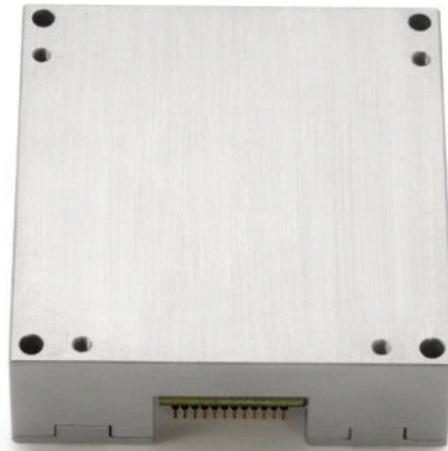
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BS-IC24-M-D6EC

MEMS inertial measurement unit

EX2.900.063SM



This instruction manual is the main basis for the operation of the BS-IC24-M-D6EC multi-degree of freedom inertial measurement unit.

This instruction manual is mainly based on the "Multi-degree of freedom inertial measurement unit technical agreement" and "Inertial measurement unit and three-axis gyro combination technical conditions".

1 Product functions and related technical parameters

1.1 Composition and function

The 1BS-IC24-M-D6EC multi-degree-of-freedom inertial measurement unit is a complete inertial system with a built-in three-axis gyroscope, a three-axis accelerometer, a three-axis magnetometer and a pressure sensor for measuring the three-axis angle of the carrier parameters such as rate, acceleration, three-axis magnetic field, air pressure, etc., output data after error compensation (including temperature compensation, installation misalignment angle compensation, nonlinear compensation, etc.) according to the communication protocol through SPI or URA T.

1.2 The main technical parameters

Table 1-1 Technical parameters

| parameter | Test Conditions | Minimum value | Typical value | Maximum | unit | |
|-----------|---|------------------------------------|---------------|-----------|------------|-----|
| Gyro | Dynamic measuring range | Configurable (maximum ± 1000) | ± 300 | ± 450 | ± 1000 | %s |
| | Zero bias instability | Allan variance, better than | | 5 | | %h |
| | Zero bias stability | 1s smooth, rms, better than | | 30 | | %h |
| | Zero bias over the full temperature range | -40 °C ~ 85 °C, 10s smooth, rms | | 0.03 | | %s |
| | Random walk | 16 | | 0.26 | | %/h |
| | Zero bias repeatability | 16 | | 100 | | %h |
| | Output noise | No filtering, rms | | 0.135 | | %s |
| | Scale factor repeatability | 16 | | 0.1 | | % |
| | Scale factor nonlinearity | FS=450 %s | | 0.01 | | %FS |

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| parameter | Test Conditions | Minimum value | Typical value | Maximum | unit | |
|--|---|---------------------------------|---------------|----------------------|-------|------------|
| Acce lero mete r | Bandwidth (-3dB) | | 330 | | Hz | |
| | Cross coupling | | 0.1 | | % | |
| Acce lero mete r | Dynamic measuring range | Configurable (maximum ± 40) | ±18 | ±20 | ±40 | g |
| | Zero bias stability | Allan variance | | 0.07 | | mg |
| | Zero bias over the full temperature range | -40 °C ~ 85 °C, 10s smooth, rms | | 5 | | mg |
| | Random walk | 16 | | 0.029 | | m/s/√h |
| | Zero bias repeatability | 16 | | 16 | | mg |
| | Output noise | No filtering, rms | | 1 | | mg |
| | Scale factor repeatability | 16 | | 0.1 | | % |
| | Scale factor nonlinearity | FS=10g | | 0.1 | | %FS |
| | Bandwidth (-3dB) | | | 330 | | Hz |
| | Cross coupling | | | 0.1 | | % |
| Mag neto mete r | Dynamic measuring range | | | ±2.5 | | gauss |
| | Sensitivity | | | 0.1 | | mgauss/LSB |
| | Nonlinearity | | | 0.5 | | %FS |
| Baro mete r | Pressure range | | 300 | | 1100 | mbar |
| | Sensitivity | | | 6.1×10^{-7} | | mbar/LSB |
| | Total error | | | 4.5 | | mbar |
| | Relative error | | | 2.5 | | mbar |
| | Nonlinearity | | | 0.1 | | %FS |
| Com muni catio n Inter face | 1 way spi | Input clock frequency | | | 15 | MHz |
| | 1 way uart | Baud rate | 9.6 | 614.4 | 921.6 | kbps |
| Elect rical char acter | Voltage | DC | | 3.3 (or 5) ± 10% | | V |
| | Power consumption | | | 0.6 | 1 | W |

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| | parameter | Test Conditions | Minimum value | Typical value | Maximum | unit |
|-----------------|-----------------------|-----------------|---------------|---------------------|---------|------|
| istics | Ripple | P-P | | | 100 | mV |
| | weight | | | 48±2 | | g |
| Use environment | Operating temperature | Scalable | -40 | | 85 | °C |
| | storage temperature | | -55 | | 85 | °C |
| | vibration | | | 10~2000Hz, 6.06g | | |
| | Shock | | | 5000g, 0.1ms | | |

2 Structural features and electrical connections

The outline of BS-IC24-M-D6EC multi-degree of freedom inertial measurement unit is shown in Figure 2-1.

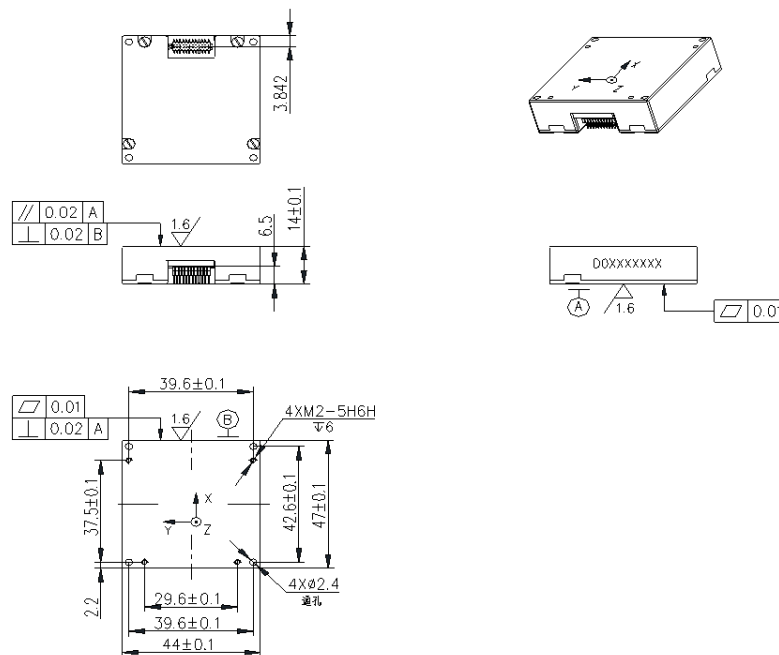


Figure 2-1 Product outline drawing

In the picture, " BS-IC24-M-D6EC" is the product code, and "D0xxxxxxx" is the product number.

The product is installed through 4 Φ 2.4 through holes, and 4 M2 screws (plus elastic pads and flat pads) are used for installation. When the connector is installed, the plug should be connected to the socket. \circ , A、 \circ , BIs the installation datum.

It is recommended that the flatness of the mounting surface opposite to the reference surface is not greater than 0.02mm, the perpendicularity is not greater than

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0.04mm, and the surface roughness is not greater than 0.8μm.

The connector type of the product and the external connection is FTMH-112-02-H-DH, and the docking connector of the product is Samtec P / N CLM-112-02-GDA. For the contact configuration diagram of the product, see 2-, 2 and the contact definition table 2-1.

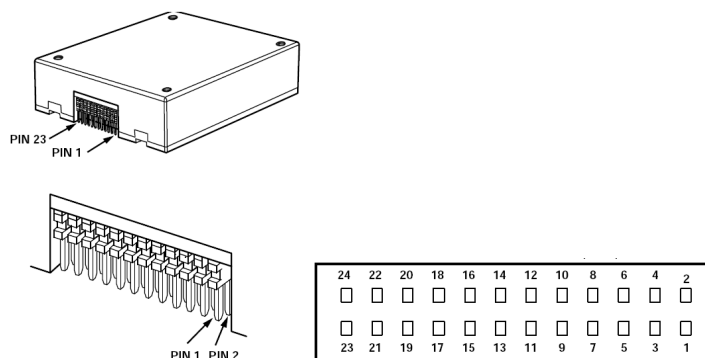


Figure 2-2 Product contact configuration diagram

Table 2-1 Product contact allocation

| Pin number | name | Types of | description |
|------------|----------|-----------------|---|
| 10, 11, 12 | VDD | power supply | |
| 13, 14, 15 | GND | power supply | |
| 7 | DIO1 | input Output | Universal IO, configurable |
| 9 | DIO2 | input Output | |
| 1 | DIO3 | input Output | |
| 2 | DIO4 | input Output | |
| 3 | SPI-CLK | input Output | SPI slave mode |
| 4 | SPI-MISO | input Output | |
| 5 | SPI-MOSI | input Output | |
| 6 | SPI-/CS | input Output | |
| 19 | UART-TXD | Output | UART, baud rate can be configured, the default is 614400bps |
| 21 | UART-RXD | Input | |
| 18 | CAN-T | Output | CAN protocol, TTL (+ 3.3v) level |
| 20 | CAN-R | Input | |

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|-------|--------|--------------|------------------|
| 8 | RST | Input | Reset |
| 23 | VDDRTC | power supply | |
| other | NC | spare | Factory reserved |

3 Spatial coordinate system

3.1 Right-hand rule principle one

The product contains three axial spatial coordinate systems, namely X, Y and Z, as shown in Figure 3-1.

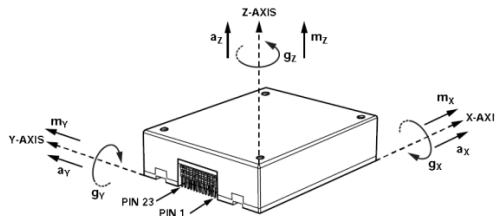


Figure 3-1 Product space coordinate system

The installation of the product must match the axis of the coordinate system, otherwise the measured angular velocity data is inaccurate. Following the "Right Hand Rule 1", you can quickly assign and determine the axis of the coordinate system. Extend your right hand and spread your thumb and index finger. With the middle finger, the direction of the thumb is the X axis, the direction of the index finger is the Y axis, and the direction of the middle finger is the Z axis, as shown in Figure 3-2.

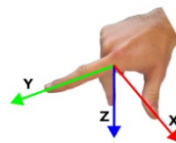


Figure 3-2 Right-hand rule principle one

3.2 Right-hand rule principle two

The three-degree of freedom gyroscope in the inertial group can measure the angular velocity in three directions. Following the 'right hand rule principle two', you can quickly determine the angular velocity direction of the axis of rotation of the coordinate axis. The direction is the axial direction, and the direction in which the other

| | | | | | |
|------|--------|-------|------------|----------------|---------------|
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four fingers are bent is the direction of the angular velocity of the axial rotation of the thumb, as shown in Figure 3-3.

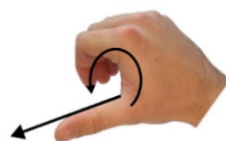


Figure 3-3 Right-hand rule principle two

4 Communication interface

4.1 SPI communication

The IMU communication uses a 4-wire SPI standard interface, the product's internal data refresh frequency is up to 2.4KHz, and the communication baud rate is up to 15Mbps.

4.1.1 Timing specifications

Unless otherwise stated, TC = 25 ° c, VDD = 3.3 v.

Table 4-1 Product timing requirements

| parameter | Explanation | Normal mode | | | unit |
|-----------------------------------|--|---------------|---------------|---------|------|
| | | Minimum value | Typical value | Maximum | |
| f _{SCLK} | Serial clock | 0.01 | | 15 | MHz |
| t _{STALL} | Stall period between data | 20 | | | μs |
| t _{CLS} | Serial clock low period | 31 | | | ns |
| t _{CHS} | Serial clock high period | 31 | | | ns |
| t _{CS} | Chip select to clock edge | 32 | | | ns |
| t _{DAV} | DOUT valid time after SCLK edge | | | 10 | ns |
| t _{DSU} | DIN settling time before the rising edge of SCLK | 2 | | | ns |
| t _{DHD} | DIN hold time after rising edge of SCLK | 2 | | | ns |
| t _{DR} , t _{DF} | DOUT rise / fall time, _load 100 pF | | 3 | 8 | ns |
| t _{DSOE} | CS set to valid data output | 0 | | 11 | ns |

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| | | | | | |
|------------|---|----|--|---|----|
| t_{HD} | SCLK edge to data output is invalid | 0 | | | ns |
| t_{SFS} | The last SCLK edge to CS is deasserted | 32 | | | ns |
| t_{DSHI} | CS is de-asserted to data output high impedance state | 0 | | 9 | ns |

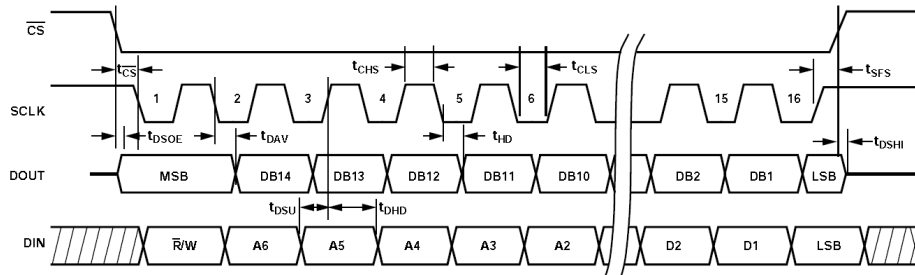


Figure 4-1 Timing diagram

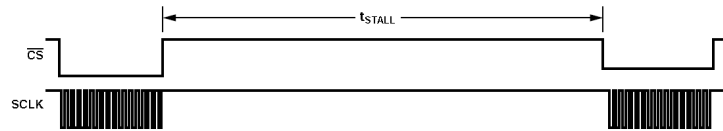


Figure 4-2 Stop time and data rate

4.1.2 Data register address mapping

The user register memory map data definition is shown in Table 4-2.

Table 4-2 User register memory map data

| name | R/W | PAGE_I D | address | default t | Register description |
|------------|-----|-------------|---------|--------------|--|
| PAGE_ID | R/W | 0x00 | 0x00 | 0x00 | Page identification |
| TEMP_OUT | R | 0x00 | 0x0E | N/A | temperature |
| X_GYRO_LOW | R | 0x00 | 0x10 | N/A | X axis gyroscope output, low word |
| X_GYRO_OUT | R | 0x00 | 0x12 | N/A | X axis gyroscope output, high word |
| Y_GYRO_LOW | R | 0x00 | 0x14 | N/A | Y axis gyro output, low word |
| Y_GYRO_OUT | R | 0x00 | 0x16 | N/A | Y axis gyro output, high word |
| Z_GYRO_LOW | R | 0x00 | 0x18 | N/A | Z axis gyroscope output, low word |
| Z_GYRO_OUT | R | 0x00 | 0x1A | N/A | Z-axis gyroscope output, high-order word |
| X_ACCL_LOW | R | 0x00 | 0x1C | N/A | x-axis accelerometer output, low word |
| X_ACCL_OUT | R | 0x00 | 0x1E | N/A | x-axis accelerometer output, high word |
| Y_ACCL_LOW | R | 0x00 | 0x20 | N/A | Y-axis accelerometer output, low word |
| Y_ACCL_OUT | R | 0x00 | 0x22 | N/A | Y-axis accelerometer output, high word |
| Z_ACCL_LOW | R | 0x00 | 0x24 | N/A | z-axis accelerometer output, low word |
| Z_ACCL_OUT | R | 0x00 | 0x26 | N/A | z-axis accelerometer output, high word |
| X_MAGN_OUT | R | 0x00 | 0x28 | N/A | x-axis magnetometer output, high word |

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| | | | | | |
|------------|---|------|------|-----|---------------------------------------|
| Y_MAGN_OUT | R | 0x00 | 0x2A | N/A | Y axis magnetometer output, high word |
| Z_MAGN_OUT | R | 0x00 | 0x2C | N/A | Z axis magnetometer output, high word |
| BAROM_LOW | R | 0x00 | 0x2E | N/A | Barometer output, low word |
| BAROM_OUT | R | 0x00 | 0x30 | N/A | Barometer output, high word |

4.1.3 SPI communication and configuration

A single register read operation requires two 16-bit SPI cycles. In the first cycle, use the bit allocation function in Figure 4-3 to request to read the contents of a register; in the second cycle, the register content is output through DOUT. The first bit of the DIN command is 0, and then the high or low address of the register. The last 8 bits are irrelevant bits, but the SPI requires a full 16 SCLK to receive the request. Figure 5 shows two consecutive register read operations, first DIN = 0x1A00, request the contents of the Z_GYRO_OUT register, then DIN = 0x1800, request the contents of the Z_GYRO_LOW register

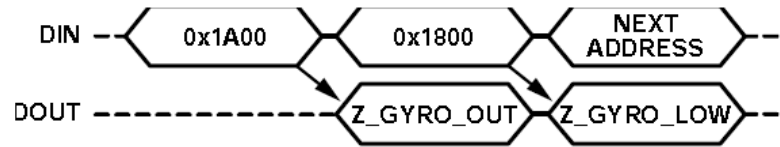


Figure 4-3 SPI read operation example

4.2 UART communication

4.2.1 Data communication protocol

The serial communication protocol is 1 start bit, 8 data bits, 1 stop bit, no parity, baud rate: selectable between 9600 ~ 614400bps (default 614400).

4.2.2 Data frame composition format

The data frame format specified in this article is as follows.

Table 4-3 Common format of data frame

| | | | | |
|--------------|-----------------|-------------|--------------|--------|
| Frame header | Command word | Data length | Data content | check |
| 0x5A,0x5A | 1 byte | 1 byte | N bytes | 1 byte |

Command word: 1 byte, range 0x00 ~ 0xFF;

| | | | | | |
|------|--------|-------|------------|-----------------|---------------|
| | | | | BS-IC24-M-D6EC | EX2.900.063SM |
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Data length: 1 byte, length of data content, range 0 ~ 250;

Data content: The data content is valid data in the instruction, and the length is specified by the data length;

XOR checkout: XOR sum of all bytes of frame header, command word, data length, data content.

4.2.3 Data instructions

4.2.3.1 Get data command (1-400Hz)

This command is a response type command, which is sent to the product by the host computer. After the product is correctly received, the data is returned. The commands are shown in Table 4-4.

Table 4-4 Get data instruction

| Data Frame | Byte number | data | unit | type of data | Remarks |
|--------------|-------------|----------|------|--------------|---------------------|
| Frame header | 0 | 0x5a | | | |
| | 1 | 0x5a | | | |
| Command word | 2 | 0x02 | | | |
| Data length | 3 | 0x00 | | | |
| Data content | | no | | | |
| End of frame | 4 | Checksum | | | XOR of 0 to 3 bytes |

Example: Send the data acquisition instruction to the product:

【0x5a】【0x5a】【0x02】【0x00】【0x02】。

After the product is received, the data is returned. For the format content, see 3.2.3.4.

4.2.3.2 Get status command

This command is a response type command, which is sent to the product by the host computer. After the product is correctly received, it returns to the current state. The command format is shown in Table 4-5.

| | | | | | |
|------|--------|-------|------------|----------------|---------------|
| | | | | BS-IC24-M-D6EC | EX2.900.063SM |
| | | | | | |
| mark | Change | order | Signature, | | |

Table 4-5 Get status command

| Data Frame | Byte number | data | unit | type of data | Remarks |
|--------------|-------------|----------|------|--------------|---------------------|
| Frame header | 0 | 0x5a | | | |
| | 1 | 0x5a | | | |
| Command word | 2 | 0x03 | | | |
| Data length | 3 | 0x00 | | | |
| Data content | | no | | | |
| End of frame | 4 | Checksum | | | XOR of 0 to 3 bytes |

Example: Send IMU50 to get status command:

【0x5a】【0x5a】【0x03】【0x00】【0x03】。

After receiving the product, it returns to the current state. For the format, see 4.2.3.5.

4.2.3.3 Baud rate setting

The command is sent to the product by the host computer, and the product immediately responds whether the reception is accurate. The command format is shown in Table 4-6.

Table 4-6 Baud rate setting instructions

| Data Frame | Byte number | data | unit | type of data | Remarks |
|--------------|-------------|---|------|--------------|---------|
| Frame header | 0 | 0x5a | | | |
| | 1 | 0x5a | | | |
| Command word | 2 | 0x06 | | | |
| Data length | 3 | 0x01 | | | |
| Data content | 4 | 0x00: 9600 bps 0x01: 19200 bps 0x02: 38400 bps 0x03: 57600 bps | | | |

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| | | | | | |
|--------------|---|--|--|--|---------------------|
| | | 0x04: 115200 bps 0x05: 230400 bps 0x06: 460800 bps 0x07: 614400 bps | | | |
| End of frame | 5 | Checksum | | | XOR of 0 to 4 bytes |

Example: Send a command to the product to set the baud rate to 9600.

【0x5a】【0x5a】【0x06】【0x01】【0x00】【0x07】。

After the product receives the command to set the baud rate, it immediately returns the response command and writes the configuration to the Flash. The next time the product is powered on again, it is the current configuration baud rate.

4.2.3.4 Data output

This command is issued by the product to the host computer, which is the response after the host computer sends a request to obtain data. The high byte of data transmission is first, and the command format is shown in Table 4-7.

Table 4-7 Data output instructions

| Data Frame | Byte number | data | unit | type of data | Remarks |
|--------------|-------------|-------------------|------|--------------|---------|
| Frame header | 0 | 0x5a | | | |
| | 1 | 0x5a | | | |
| Command word | 2 | 0x02 | | | |
| Data length | 3 | 0x28 | | | |
| Data content | 4~7 | X-axis gyro | %s | float | |
| | 8~11 | Y-axis gyro | %s | float | |
| | 12~15 | Z-axis gyro | %s | float | |
| | 16~19 | X-axis plus table | g | float | |
| | 20~23 | Y-axis plus table | g | float | |
| | 24~27 | Z-axis plus table | g | float | |

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| | | | | | |
|--------------|-------|---------------------|--------|-------|----------------|
| | 28~29 | Heading | mil | short | LSB: 0.1mil |
| | 30~31 | Pitch angle | mil | short | LSB: 0.1mil |
| | 32~33 | Roll angle | mil | short | LSB: 0.1mil |
| | 34~35 | temperature | °C | short | LSB: 0.1°C |
| | 36~37 | Barometer | mbar | short | LSB: 0.04mbar |
| | 38~39 | X-axis magnetometer | mgauss | short | LSB: 0.1mgauss |
| | 40~41 | Y-axis magnetometer | mgauss | short | LSB: 0.1mgauss |
| | 42~43 | Z-axis magnetometer | mgauss | short | LSB: 0.1mgauss |
| End of frame | 44 | check | | | XOR and |

4.2.3.5 Status information output

This command is issued by the product to the host computer, which is the response after the host computer sends the request to obtain the status. The command format is shown in Table 4-8.

Table 4-8 Status information output instructions

| Data Frame | Byte number | data | unit | type of data | Remarks |
|--------------|-------------|-----------------------|------|--------------|---------|
| Frame header | 0 | 0x5a | | | |
| | 1 | 0x5a | | | |
| Command word | 2 | 0x03 | | | |
| Data length | 3 | 0x0c | | | |
| | 4~7 | Identification Number | | int | |
| | 8~9 | Lever arm size X | 0.1m | Short | 0.1m |
| | 10~11 | Lever arm size Y | 0.1m | Short | 0.1m |
| | 12~13 | Lever arm size Z | 0.1m | Short | 0.1m |
| | 14 | Status indicator | | | |

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| | | | | | |
|--------------|----|---|--|--|---------|
| | | Bit0: 0 Heading angle binding succeeded, 1 heading angle binding failed Bit1: 0 The pitch binding is successful, 1 pitch binding fails Bit2: 0 Rolling angle binding is successful, 1 Rolling angle binding fails Bit3: 0 X lever arm binding is successful, 1X lever arm binding fails Bit4: 0 Y-arm binding is successful, 1Y-arm binding fails Bit5: 0 Z-arm binding is successful, 1Z-arm binding fails Bit6: 0 Current magnetic calibration succeeds, 1 Current magnetic calibration fails Bit7: reserved | | | |
| error code | 15 | 1: fault; 0: normal | | | |
| End of frame | 16 | check | | | XOR and |

4.2.3.6 Baud rate setting response command

After receiving the baud rate setting command from the host computer, the product immediately returns the response command, see Table 4-9 for details.

Table 4-9 Baud rate setting response command

| Data Frame | Byte number | data | unit | type of data | Remarks |
|--------------|-------------|------|------|--------------|---------|
| Frame header | 0 | 0x5a | | | |
| | 1 | 0x5a | | | |
| Command word | 2 | 0x06 | | | |
| Data length | 3 | 0x01 | | | |

| | | | | | |
|--------------|---|---|--|--|---------------------|
| Data content | 4 | 0x00: 9600 bps 0x01: 19200 bps 0x02: 38400 bps 0x03: 57600 bps 0x04: 115200 bps 0x05: 230400 bps 0x06: 460800 bps 0x07: 614400 bps | | | |
| End of frame | 5 | Checksum | | | XOR of 0 to 4 bytes |

After the product sends a return command, the new baud rate will take effect immediately, and the configuration will be written to Flash. The next time the product is powered on again, it will be the current configuration baud rate.

5 SPI data register

After the BS-IC24-M-D6EC startup process, the PAGE_ID register value is 0x0000, and page 0 is set as the valid page for SPI access. Page 0 includes output data and product identification registers.

5.1 Inertial sensor data format

The output data registers of the gyroscope, accelerometer, angle change, speed change, and barometer use a 32-bit two's complement format. Each output uses two registers to support this resolution. Figure 5-1 illustrates by example The role of various inertial measurements. In this example, X_GYRO_Out is the most significant word (upper 16 bits) and X_GYRO_Low is the least significant word (lower 16 bits). In many cases, only the most significant word register can provide sufficient resolution Rate to reflect key performance indicators.

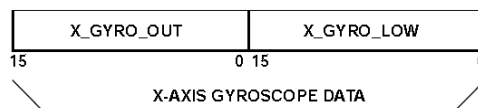


Figure 5-1 Gyro data output example

5.2 Gyroscope

The main registers used for gyroscope measurements use the X_GYRO_Out format (see Table 5-1, Table 5-2, and Table 5-3). When processing the data in these

| | | | | | |
|------|--------|-------|------------|------------------|---------------|
| | | | | BS-IC24-M-D6EC | EX2.900.063SM |
| mark | Change | order | Signature, | Total 22 Page 15 | |

registers, use the 16-bit twos complement data format. Table 5-4 gives An example of X_GYRO_Out digital encoding is given.

Table 5-1 X_GYRO_OUT (page 0, base address = 0x12)

| Bit | Explanation |
|--------|--|
| [15:0] | X-axis gyroscope data; two's complement, $\pm 450^\circ / \text{sec}$ range, $0^\circ / \text{sec} = 0x0000$, 1 LSB = $0.02^\circ / \text{sec}$ |

Table 5-2 Y_GYRO_OUT (page 0, base address = 0x16)

| Bit | Explanation |
|--------|--|
| [15:0] | Y-axis gyroscope data; two's complement, $\pm 450^\circ / \text{sec}$ range, $0^\circ / \text{sec} = 0x0000$, 1 LSB = $0.02^\circ / \text{sec}$ |

Table 5-3 Z_GYRO_OUT (page 0, base address = 0x1A)

| Bit | Explanation |
|--------|--|
| [15:0] | Z-axis gyroscope data; two's complement, $\pm 450^\circ / \text{sec}$ range, $0^\circ / \text{sec} = 0x0000$, 1 LSB = $0.02^\circ / \text{sec}$ |

Table 5-4 X_GYRO_OUT data format example

| Spin rate | Decimal | Hex | Binary |
|------------|---------|--------|---------------------|
| +450°/sec | +22,500 | 0x57E4 | 0101 0111 1110 0100 |
| +0.04°/sec | +2 | 0x0002 | 0000 0000 0000 0010 |
| +0.02°/sec | +1 | 0x0001 | 0000 0000 0000 0001 |
| 0°/sec | 0 | 0x0000 | 0000 0000 0000 0000 |
| -0.02°/sec | -1 | 0xFFFF | 1111 1111 1111 1111 |
| -0.04°/sec | -2 | 0xFFFE | 1111 1111 1111 1110 |
| -450°/sec | -22,500 | 0xA81C | 1010 1000 0001 1100 |

Registers using the X_GYRO_Low naming format are used to improve the resolution of gyroscope measurements (see Table 5-5, Table 5-6, and Table 5-7). The weight of MSB is $0.01^\circ / \text{sec}$, and the weight of subsequent bits is the previous $\frac{1}{2}$.

Table 5-5 X_GYRO_LOW (page 0, base address = 0x10)

| Bit | Explanation |
|--------|---|
| [15:0] | X-axis gyroscope data; additional resolution bits |

Table 5-6 Y_GYRO_LOW (page 0, base address = 0x14)

| Bit | Explanation |
|--------|---|
| [15:0] | Y-axis gyroscope data; additional resolution bits |

Table 5-7 Z_GYRO_LOW (page 0, base address = 0x18)

| | |
|--------|---|
| Bit | Explanation |
| [15:0] | Z-axis gyroscope data; additional resolution bits |

5.3 Accelerometer

The main registers used for accelerometer measurement use the X_ACCL_OUT format (see Table 5-8, Table 5-9, and Table 5-10). When processing the data in these registers, use the 16-bit two's complement data format. An example of X_ACCL_OUT digital encoding is given.

Table 5-8 X_ACCL_OUT (page 0, base address = 0x1E)

| | |
|--------|---|
| Bit | Explanation |
| [15:0] | X-axis accelerometer data; two's complement, ± 18 g range, 0 g = 0x0000, 1 LSB = 0.8 mg |

Table 5-9 Y_ACCL_OUT (page 0, base address = 0x22)

| | |
|--------|---|
| Bit | Explanation |
| [15:0] | Y-axis accelerometer data; two's complement, ± 18 g range, 0 g = 0x0000, 1 LSB = 0.8 mg |

Table 5-10 Z_ACCL_OUT (page 0, base address = 0x26)

| | |
|--------|---|
| Bit | Explanation |
| [15:0] | Z-axis accelerometer data; two's complement, ± 18 g range, 0 g = 0x0000, 1 LSB = 0.8 mg |

Table 5-11 Example of X_ACCL_OUT data format

| Acceleration | Decimal | Hex | Binary |
|--------------|---------|--------|---------------------|
| +18g | +22,500 | 0x57E4 | 0101 0111 1110 0100 |
| +1.6mg | +2 | 0x0002 | 0000 0000 0000 0010 |
| +0.8mg | +1 | 0x0001 | 0000 0000 0000 0001 |
| 0 mg | 0 | 0x0000 | 0000 0000 0000 0000 |
| -0.8mg | -1 | 0xFFFF | 1111 1111 1111 1111 |
| -1.6mg | -2 | 0xFFFE | 1111 1111 1111 1110 |
| -18g | -22,500 | 0xA81C | 1010 1000 0001 1100 |

Registers using the X_ACCL_LOW naming format are used to improve the resolution of accelerometer measurements (see Table 5-12, Table 5-13, and Table 5-14). The weight of the MSB is 0.4 mg, and the weight of subsequent bits is 1/2 of the previous bit.

Table 5-12 X_ACCL_LOW (page 0, base address = 0x1C)

| | |
|-----|-------------|
| Bit | Explanation |
|-----|-------------|

| | |
|--------|---|
| [15:0] | x-axis accelerometer data; additional resolution bits |
|--------|---|

Table 5-13 Y_ACCL_LOW (page 0, base address = 0x20)

| | |
|--------|---|
| Bit | Explanation |
| [15:0] | x-axis accelerometer data; additional resolution bits |

Table 5-14 Z_ACCL_LOW (page 0, base address = 0x24)

| | |
|--------|---|
| Bit | Explanation |
| [15:0] | x-axis accelerometer data; additional resolution bits |

5.4 Magnetometer

The main registers used for magnetometer measurement use the X_MAGN_OUT format. When processing the data in these registers, the 16-bit two's complement data format is used. Table 5-15, Table 5-16, and Table 5-17 give the number format of each register, Table 5-18 gives X_MAGN_OUT digital coding examples.

Table 5-15 X_MAGN_OUT (page 0, base address = 0x28)

| | |
|--------|--|
| Bit | Explanation |
| [15:0] | X-axis magnetometer data; two's complement, ± 3.2767 gauss range, 0 gauss = 0x0000, 1 LSB = 0.1 mgauss |

Table 5-16 Y_MAGN_OUT (page 0, base address = 0x2A)

| | |
|--------|--|
| Bit | Explanation |
| [15:0] | Y-axis magnetometer data; two's complement, ± 3.2767 gauss range, 0 gauss = 0x0000, 1 LSB = 0.1 mgauss |

Table 5-17 Z_MAGN_OUT (page 0, base address = 0x2C)

| | |
|--------|--|
| Bit | Explanation |
| [15:0] | Z-axis magnetometer data; two's complement, ± 3.2767 gauss range, 0 gauss = 0x0000, 1 LSB = 0.1 mgauss |

Table 5-18 Example of X_MAGN_OUT data format

| Magnetic field | Decimal | Hex | Binary |
|----------------|---------|--------|---------------------|
| +3.2767 gauss | +32767 | 0x7FFF | 0111 1111 1111 1111 |
| +0.2 mgauss | +2 | 0x0002 | 0000 0000 0000 0010 |
| +0.1 mgauss | +1 | 0x0001 | 0000 0000 0000 0001 |
| 0 gauss | 0 | 0x0000 | 0000 0000 0000 0000 |
| -0.1 mgauss | -1 | 0xFFFF | 1111 1111 1111 1111 |
| -0.2 mgauss | -2 | 0xFFFE | 1111 1111 1111 1110 |
| -3.2768 gauss | -32768 | 0x8000 | 1000 0000 0000 0000 |

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| | |
|--------|--|
| Bit | Explanation |
| [15:0] | Temperature data; two's complement, 0.00565 ° C / LSB, 25 ° C = 0x0000 |

Table 5-23 temp_out data format example

| temperature | Decimal | Hex | Binary |
|---------------|---------|--------|---------------------|
| +85 | +10,619 | 0x297B | 0010 1001 0111 1011 |
| +25 + 0.0113 | +2 | 0x0002 | 0000 0000 0000 0010 |
| +25 + 0.00565 | +1 | 0x0001 | 0000 0000 0000 0001 |
| +25 | 0 | 0x0000 | 0000 0000 0000 0000 |
| +25 - 0.00565 | -1 | 0xFFFF | 1111 1111 1111 1111 |
| +25 - 0.0113 | -2 | 0xFFFE | 1111 1111 1111 1110 |
| -40 | -11504 | 0xD310 | 1101 0011 0001 0000 |

6 Functional testing

6.1 Wiring method

If the user accesses the data through the SPI port, the connection diagram is shown in Figure 6-1.

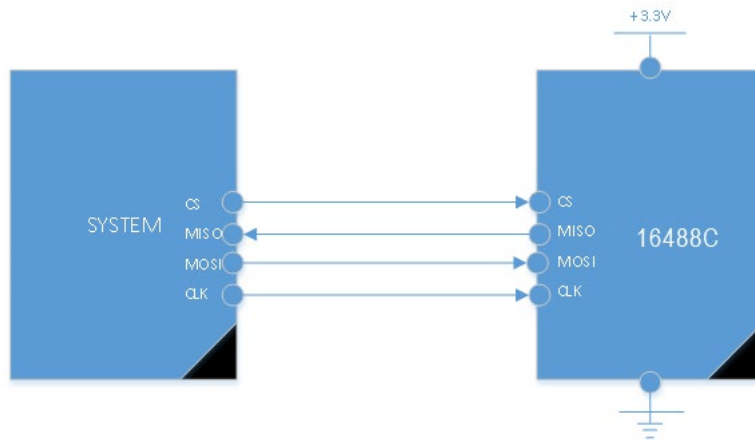


Figure 6-1

If the user can access the data through the UART port, see Figure 6-2 for the connection diagram.

| | | | | | |
|------|--------|-------|------------|------------------|---------------|
| | | | | BS-IC24-M-D6EC | EX2.900.063SM |
| mark | Change | order | Signature, | Total 22 Page 20 | |

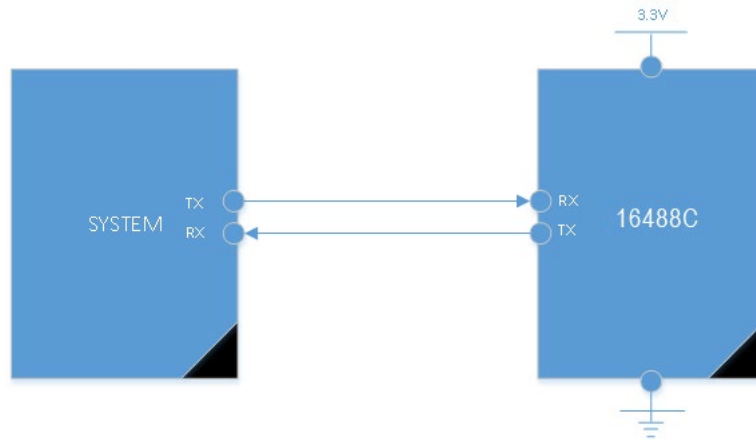


Figure 6-2

6.2 Functional test

The external MCU reads the register data of the BS-IC24-M-D6EC multi-freedom inertial measurement unit through SPI, calculates the parameters of the gyro, accelerometer, magnetic field, and air pressure according to the corresponding method, and verifies the function of the product through various data .

7 Installation and adjustment

The BS-IC24-M-D6EC three-axis gyro combination is installed through four $\Phi 2.4$ through holes and is installed with screws. When the connector is installed, the plug should correspond to each pin of the socket, and the product is fixed by screws.

It is recommended that the flatness of the mounting surface opposite to the reference surface is not greater than 0.02mm, the perpendicularity is not greater than 0.04mm, and the surface roughness is not greater than 0.8 μm .

8 Operation and maintenance requirements

Before use, the installation position of the system must be checked to ensure correct installation. Carefully check the connection of each signal cable to ensure correct connection.

Before powering on, the values of the cable network contacts and the power supply should be checked, and the polarity of the power supply is prohibited to be reversed.

In use, the system mechanical ground should ensure good grounding.

This product contains precision instruments, and it is forbidden to knock or fall.

This product should be stored in a warehouse with a temperature of (15 ~ 35) °C, a relative humidity of not more than 75%, and no acid, alkali, corrosive gas, and good

| | | | | | |
|------|--------|-------|------------|------------------|---------------|
| | | | | | |
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| mark | Change | order | Signature, | | |

ventilation.

Appendix A Packing list

BS-IC24-M-D6EC product matching table

| Serial number | Name | Quantity | Unit | Remarks |
|---------------|-------------------------|----------|---------|---------|
| 1 | BS-IC24-M-D6EC products | 1 | Station | |
| 2 | Product certification | 1 | Portion | |
| 3 | user's Guide | 1 | Portion | |
| 4 | Packing List | 1 | Portion | |
| 5 | Product box | 1 | Pc | |

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mark

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Total 22 Page 22